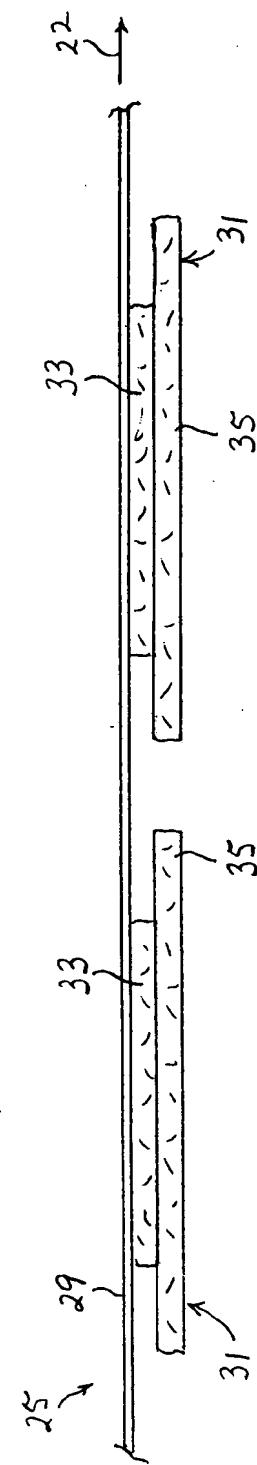
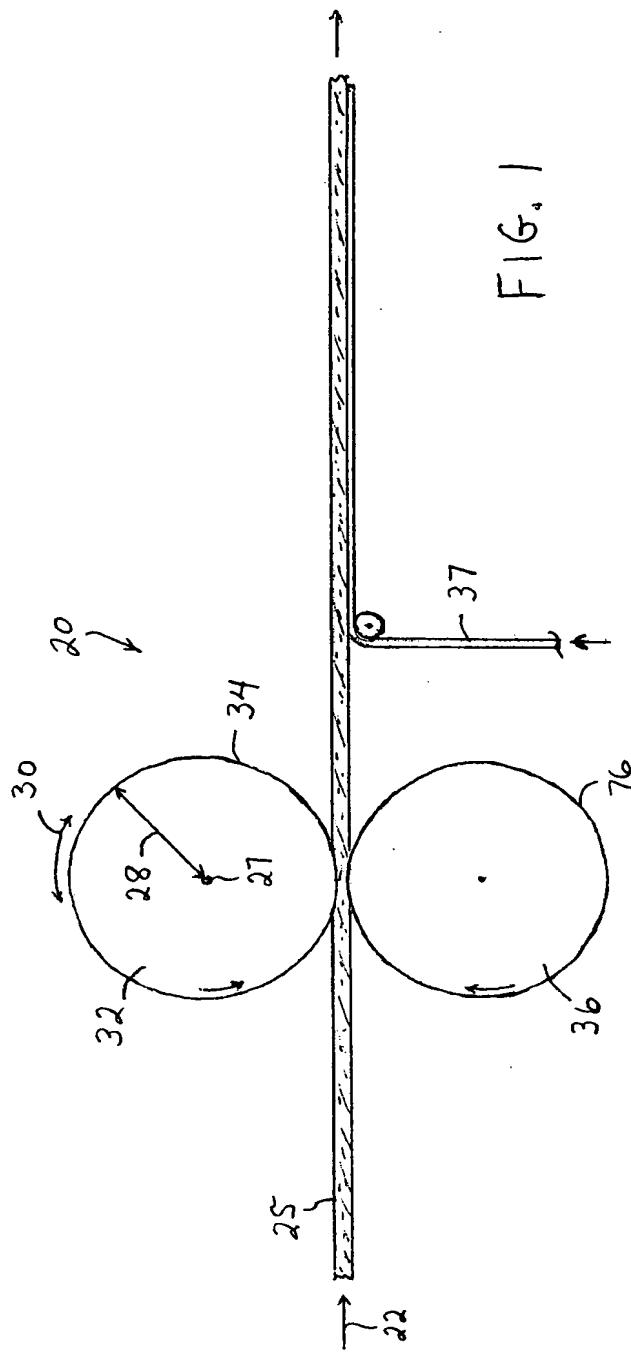


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“MULTI-SEGMENTED EMBOSSED  
APPARATUS AND METHOD”



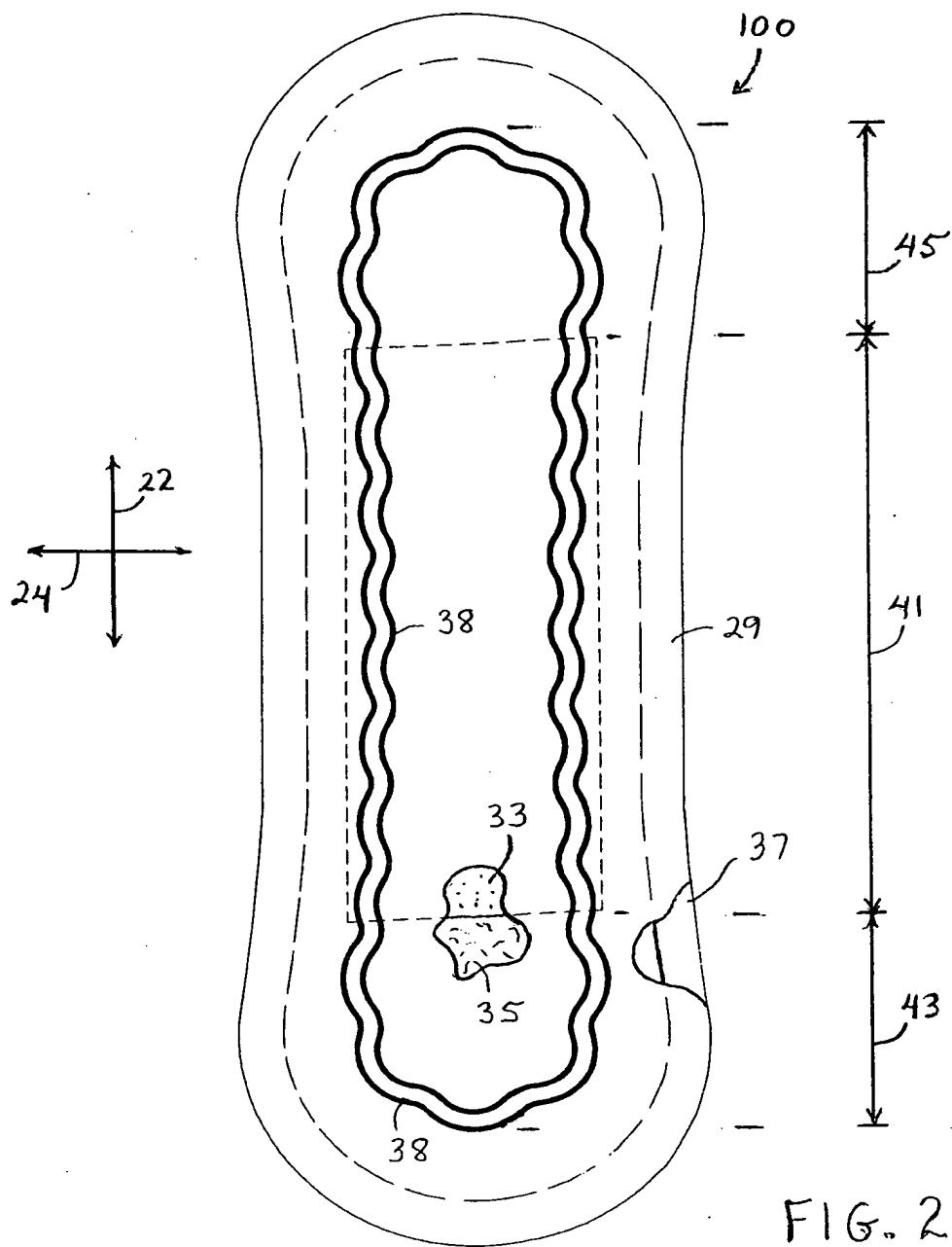


FIG. 2

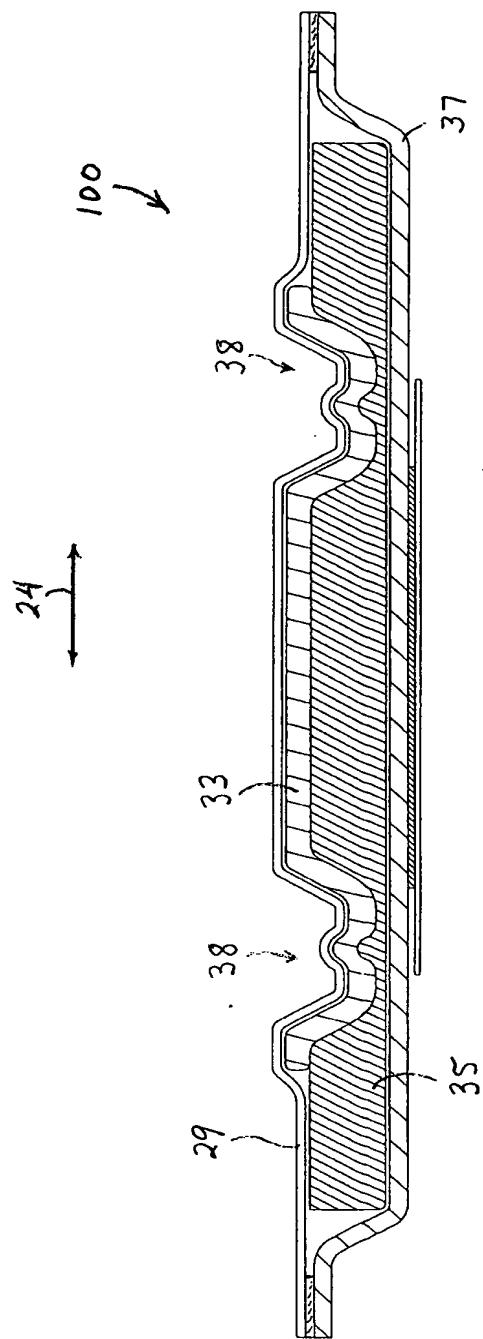


FIG. 2A

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APPARATUS AND METHOD”

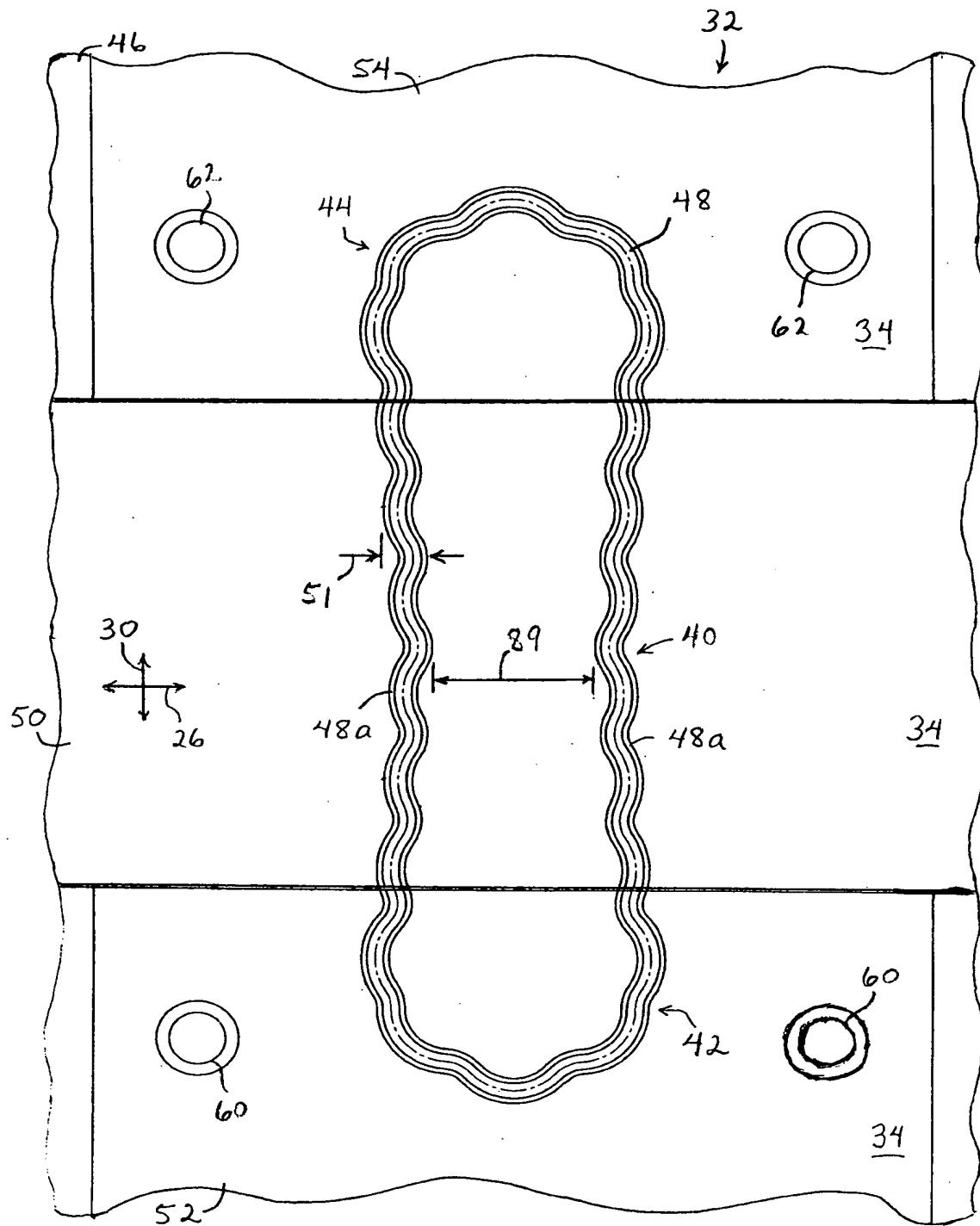


FIG. 3

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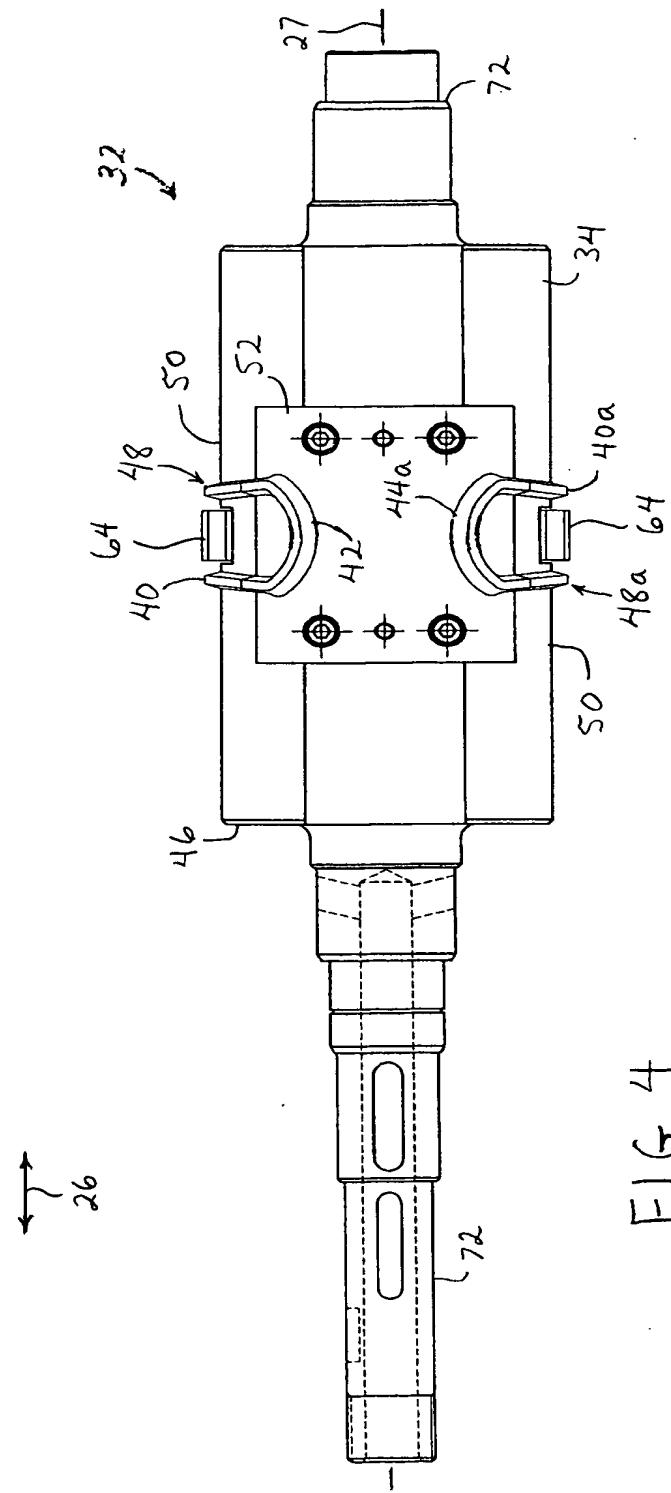
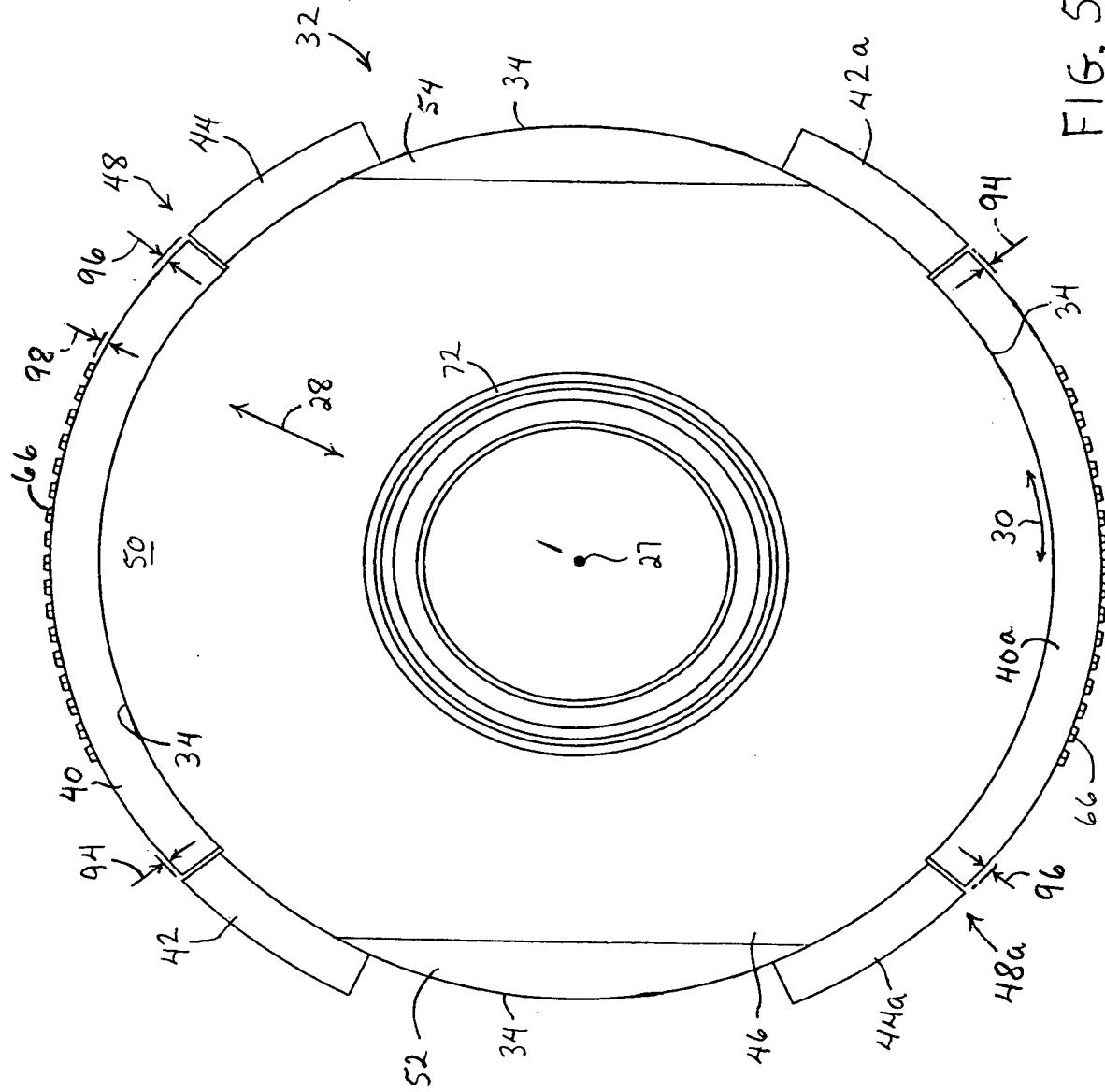
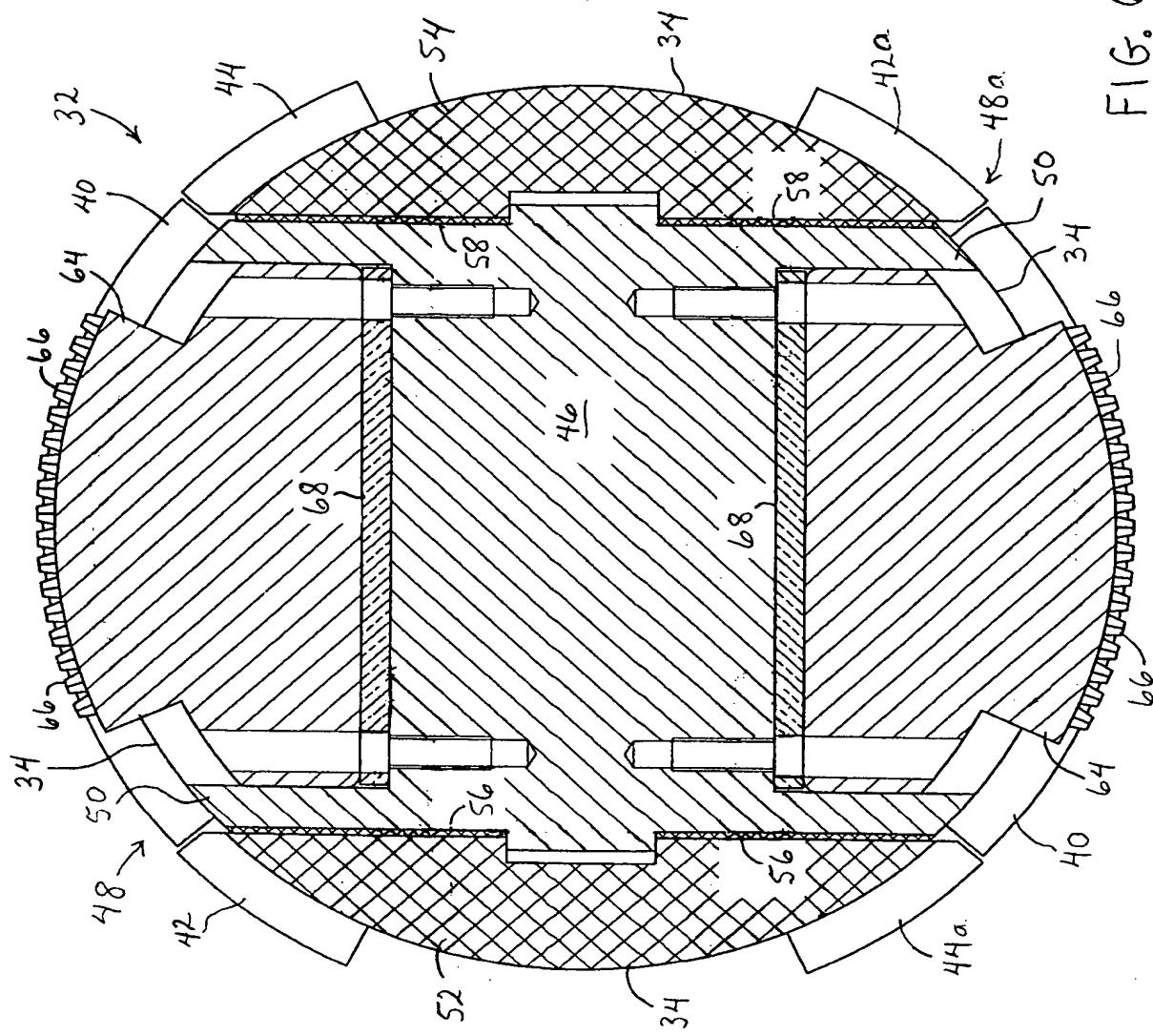


FIG. 4



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“MULTI-SEGMENTED EMBOSsing  
APPARATUS AND METHOD”

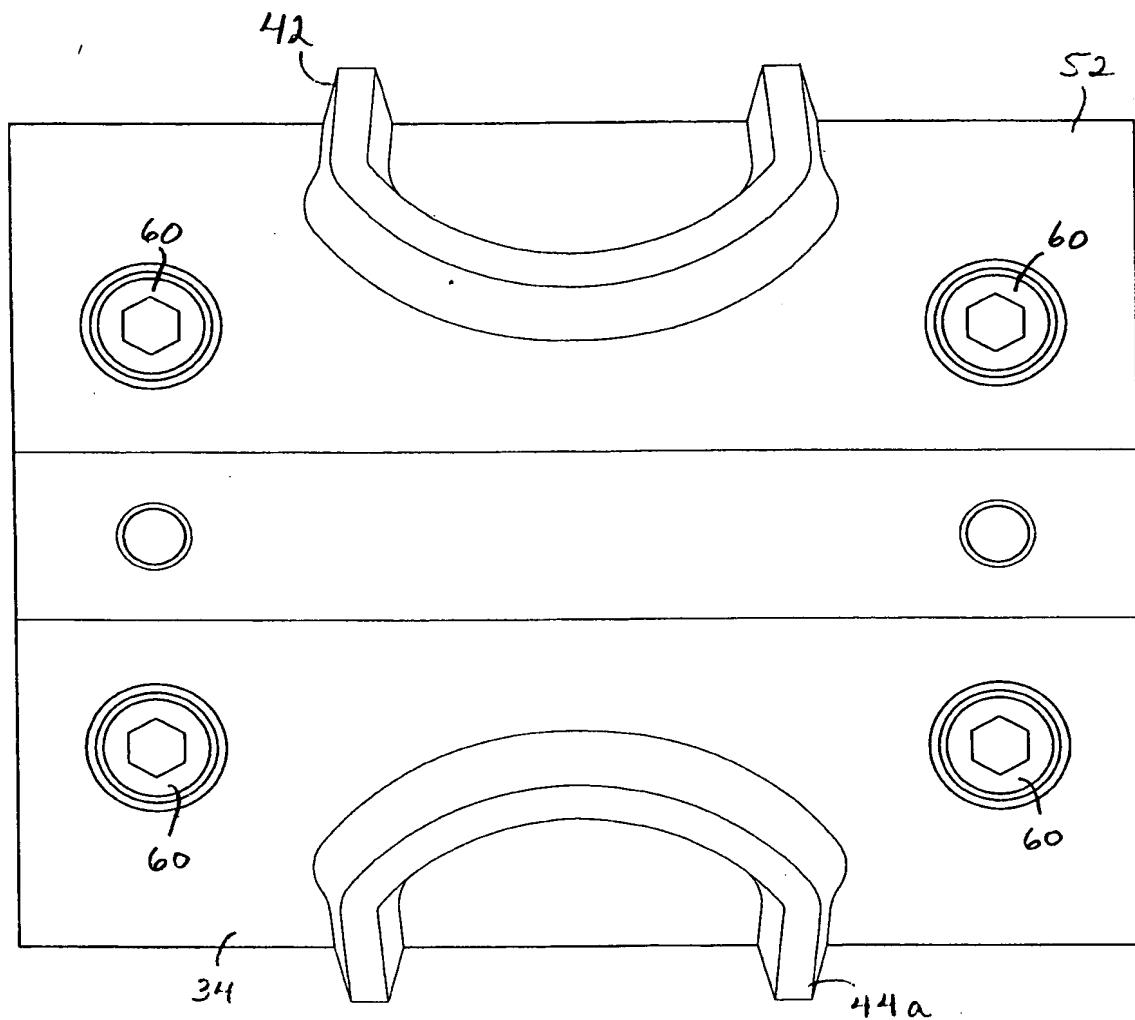


FIG. 7

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APPARATUS AND METHOD”

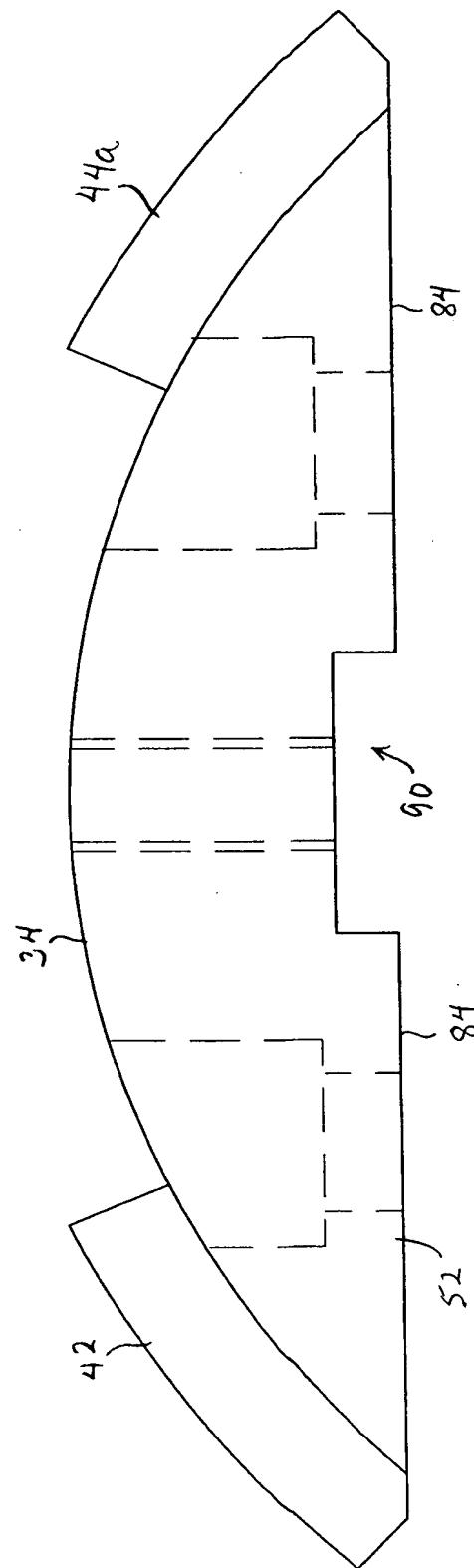


FIG. 7A

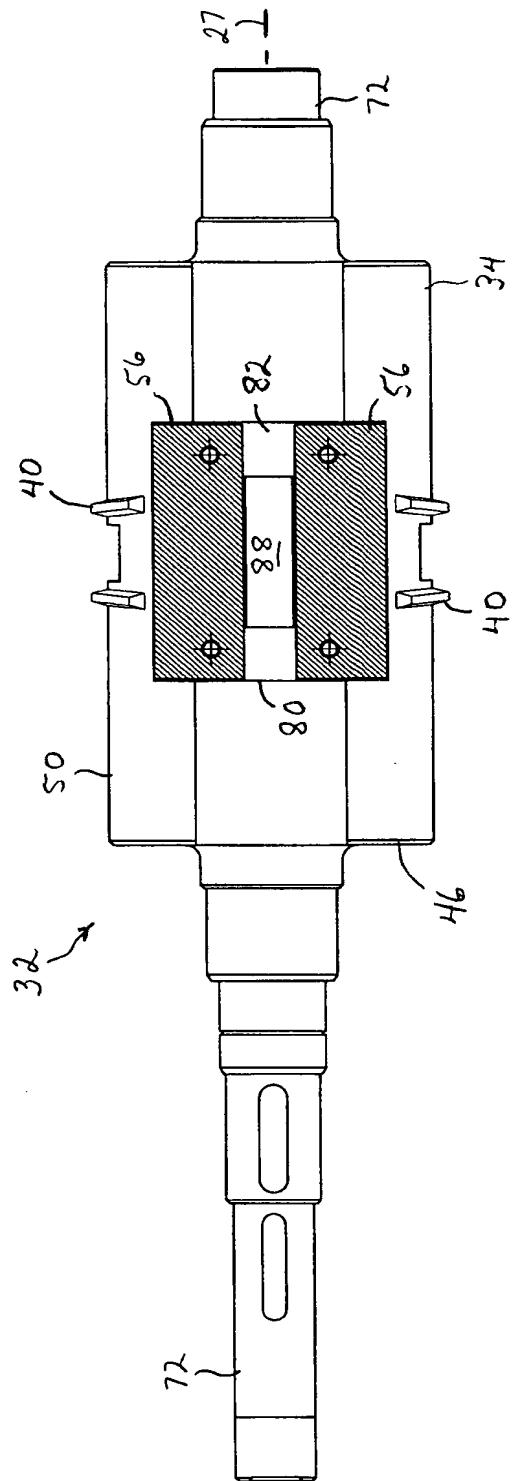


FIG. 8

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APPARATUS AND METHOD”

FIG. 9

74  
56

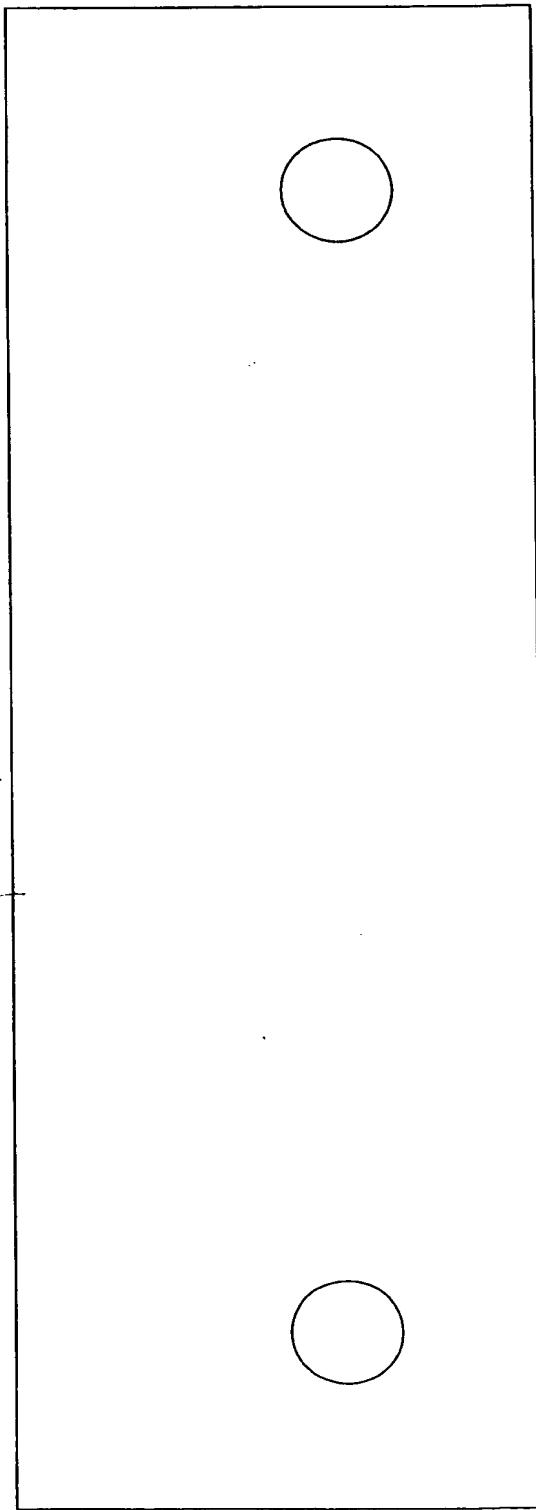
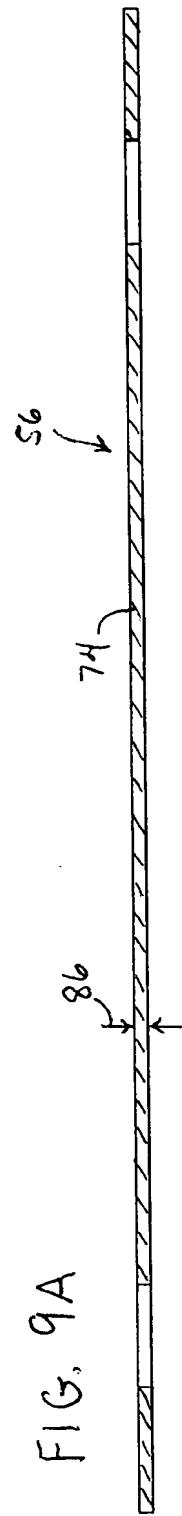


FIG. 9A



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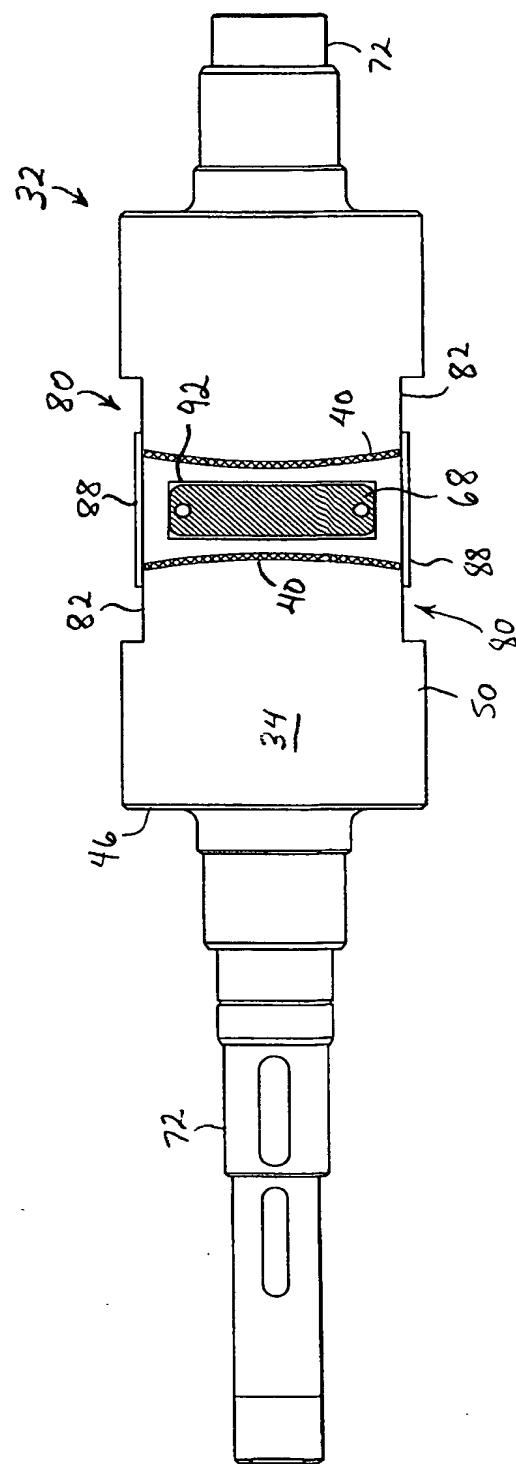


FIG. 10

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“MULTI-SEGMENTED EMBOSsing  
APPARATUS AND METHOD”

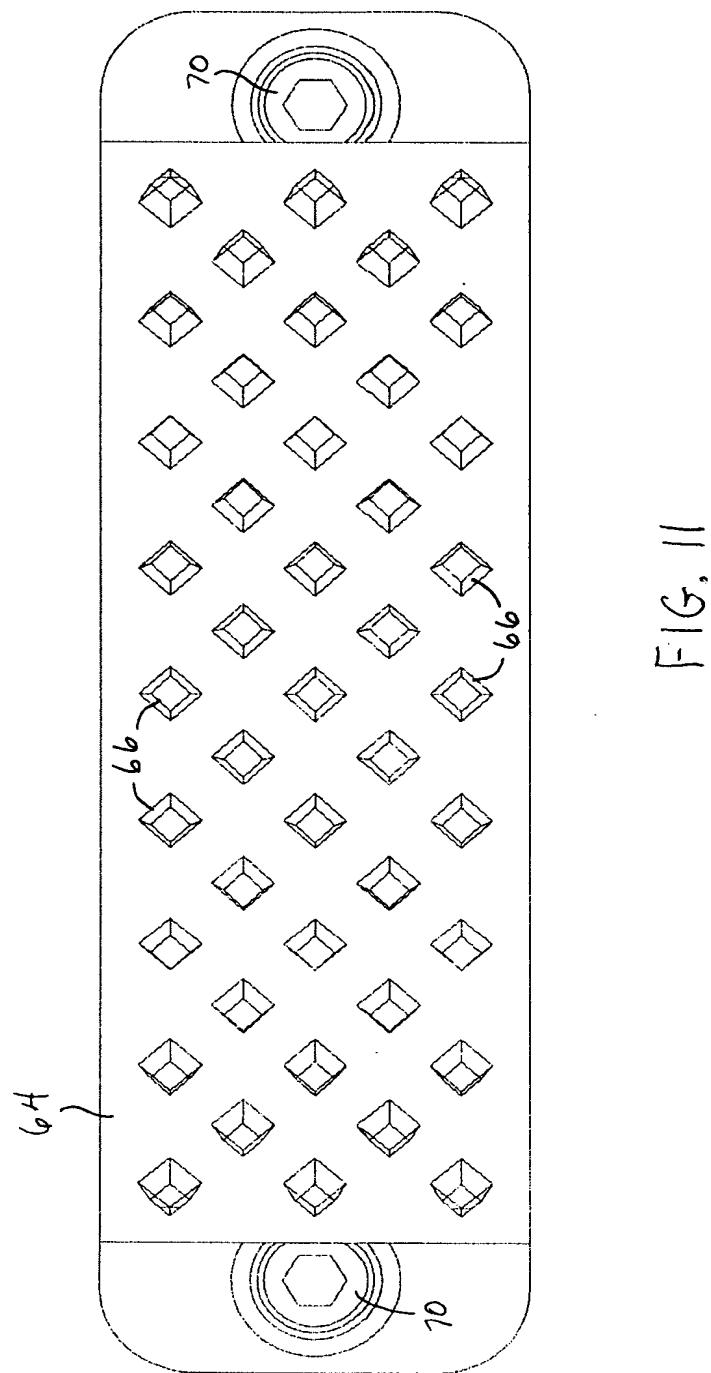


FIG. 11

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“MULTI-SEGMENTED EMBOSsing  
APPARATUS AND METHOD”

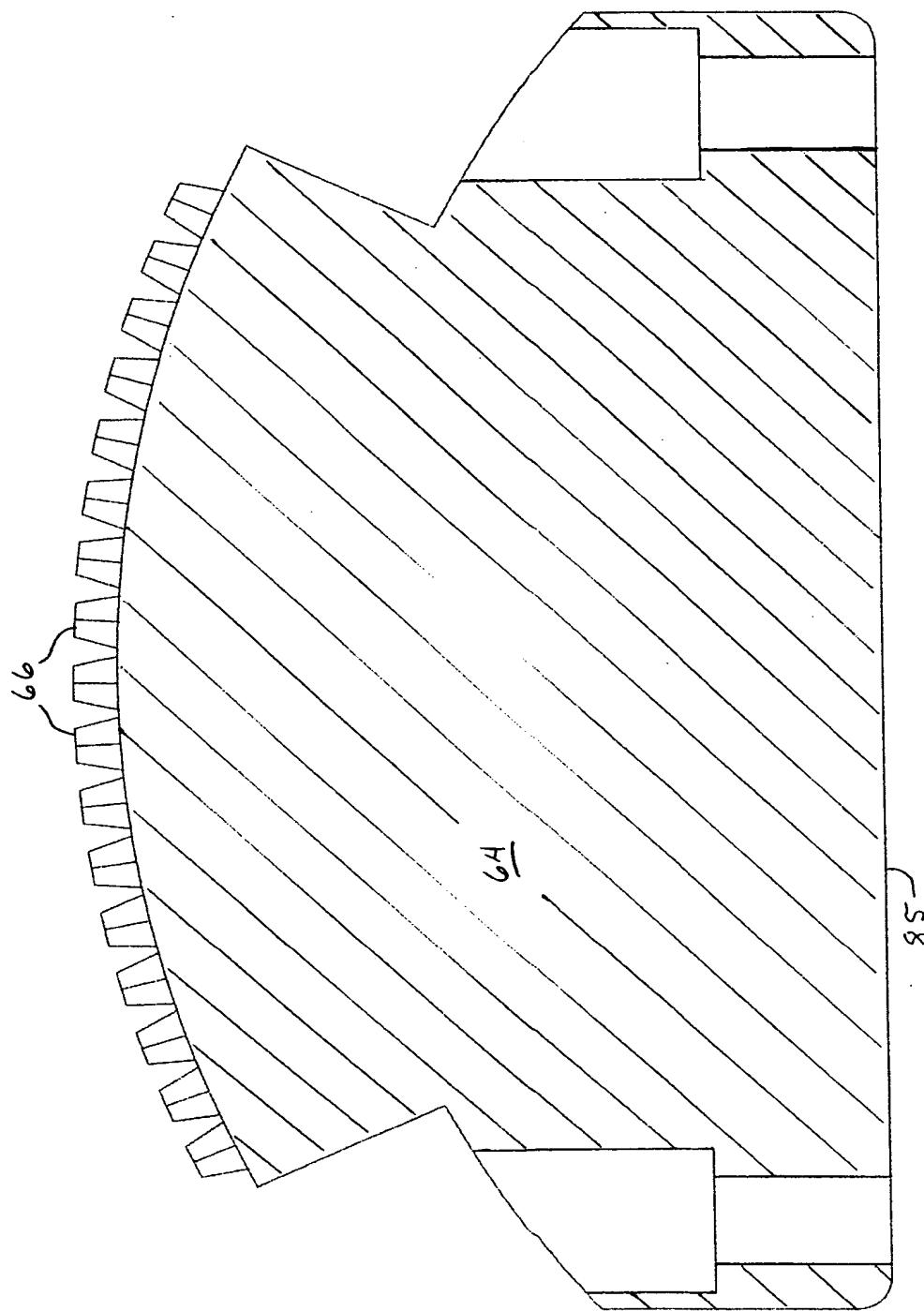


FIG. IIIA

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APPARATUS AND METHOD”

FIG. 12

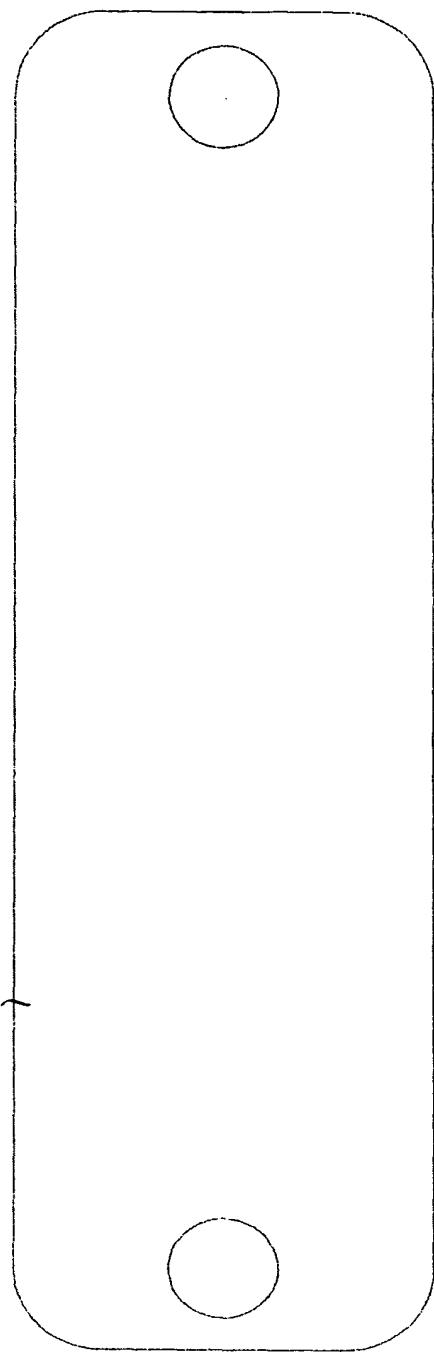


FIG. 12A

